



#### **TECHNICAL DATA SHEET**

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# CONSOL HYBRID EPOXY NATURAL

Self-Smoothening and Temporary Moisture Barrier

# **DESCRIPTION**

**CONSOL HYBRID EPOXY NATURAL** is three components epoxy-cement modified self-smoothing floor topping for:

- leveling or patching concrete surfaces, both unfinished and after grinding or planning
- levelling layer beneath epoxy floor coatings
- for synthetic floor coating, carpets, or wooden parquet.

#### **RECOMMENDED FOR**

**CONSOL HYBRID EPOXY NATURAL**is suitable when used in:

- Concrete floors
- Cementitious Mortar Screed
- Epoxy Cement Floor
- Epoxy Mortar Floor

#### **BENEFITS**

CONSOL HYBRID EPOXY NATURAL provides the

following beneficial properties such as:

- · Low viscosity
- · Good levelling properties and easy application
- Waterproof
- Permeable to water vapour
- Excellent adhesion to damp and green concrete
- Excellent early and final mechanical strengths
- Excellent resistance to water and oil

#### **COVERAGE**

Material consumption approx. 4 kg/m $^2$  for 2 mm layer depends on substrate conditions.

#### **PRODUCT DATA**

Form : Liquid and Powder

Color

Resin- Part A : Milky white, liquid Hardener- Part B : Green to brown, liquid Part C : Cementitious Grey

**Density (20°C)**Part A ~ 1.05 kg/l
Part B ~ 1.05 kg/l

Part C  $\sim$  1.45 kg/l Mixed A+B+C  $\sim$  1.85 kg/l **Packaging** 

Part A = 2.1 kg

Part B = 3.3 kgPart C = 20 kg

Storage and Shelf Life

12 months in unopened, original containers when stored in cool dry condition below  $30^{\circ}\text{C}$ 

#### **TECHNICAL DATA**

**Chemical Base** 

**Epoxy-Cement modified** 

Comp. Strength

 $\pm$  30 N/mm<sup>2</sup> at 28 days

Flexural. Strength

± 10 N/mm<sup>2</sup> at 28 days

**Bond Strength** 

1.5 N/mm<sup>2</sup> (failure on concrete)

**Shore D Hardness** 

80 (7 days)

Pot Life (30°C)

Approx. 20 minutes at 30°C

# **INSTRUCTION FOR USE**

**Substrate Condition** 

Surfaces must be structurally sound, clean, and free from loose particles, oil, grease, and all other contaminants. The compressive strength of the substrates shall not be less than 20 N/mm² and the bond strength of the substrate must be at least 1.5 N/mm². The substrate temperature shall not be less than 10°C min./30°C max.Substrates must be dry or saturated surface-dry (no standing water).







#### **Surface Preparation**

Remove oil, grease and wax contaminants by scrubbing with industrial grade detergent or degreasing compounds followed by mechanical cleaning. Cement laitance, loose particles, mould release agents, curing mem-brane and other contaminants must be removed from the surface by shot blasting, scarifying or grit-blasting followed by vacuum cleaning.

### **Application System**

Application on Green Concrete/Fresh and Damp Concrete
Apply primer : Consol Primer Hybrid Epoxy

approx.  $0.1 - 0.15 \text{ kg/m}^2$ .

Self-levelling floor : CONSOL HYBRID EPOXY

**NATURAL** (A+B+C) approx. 4  $kg/m^2$  for  $\pm 2$  mm layer thickness.

# **Mixing**

Shake part A and B vigorously for at least 30 seconds. Pour the binder mixture (A+B) into a suitable pail (approx. 25 litre capacity) and add part C, whilst mixing with a slow electric mixer (approx. 300-400 rpm). Mix thoroughly for about 3 minutes.

# **Waiting Time/Overcoating**

CONSOL HYBRID EPOXY NATURAL can be overcoated with epoxy based materials as soon as surface moisture content of CONSOL HYBRID EPOXY NATURAL is less than 4%, however not earlier than 24 hours

#### **PRECAUTIONS**

- CONSOL HYBRID EPOXY NATURAL contain certain chemicals which can cause skin irritation if exposed and respiratory reaction if inhaled.
- Keep away from open light, including welding
- Avoid contact with skin and eyes
- · If skin contact occurs, wash skin thoroughly
- Wear protective glove and eye protection during work
- If in eyes, hold eyes open, flood with warm water and seek medical attention without delay.

